## uPVC Pipes for Soil Waste & Drainage Systems

## **BS 3506**

Size	11/4"	11/2"	2"	3"	4"	6"	8"		
Wall Thickness (mm):									
Cold System	1.8	1.8	1.8	2	2.2	3.2	3.2		
Warm System	2.2	2.5	2.5	2.9	3.4	4.5	5.2		

## **DIN 8062**

Size	32	40	50	63	75	90	100	110	125	160	200	225
Wall Thickness (mm):												
Cold System	1.8	1.8	1.8	1.8	1.8	1.8	1.9	2.2	2.5	3.2	4	4.5
Warm System	2.4	2.4	2.4	2.4	3.2	3.2	3.2	3.2	3.6	4.7	5.9	6.6

The very poor heat conduction property of a uPVC pipe makes it ideal for use in warm non- pressure wase water system at elevated temperatures. These temperatures should not exceed 60°c. It has been proved that, for a fluid temperature of 60°c, the outside of the PVC pipe can be about 40°c (depending on the wall thickness of the pipe) thus maintaining the pipe in its rigid form. Heavy gauges of PVC pipes are however recommended for use in hospital, clinics and other high risk drainage and waste systems.